

Weicon GmbH

Revision date: 06.11.2009

Revision no.:

1,00

Plastic-Metal B Hardener

7619-0036

**1. Identification of the substance/preparation and of the company/undertaking****Identification of the substance or preparation**

Plastic-Metal B Hardener

**Further trade names**

10050-2

**Use of the substance/preparation**

Adhesive / Hardener

**Company/undertaking identification****Manufacturer**

Weicon GmbH

Königsberger Straße 255

D-48157 Münster

Telephone: +49 (0) 251 9322 - 0

Telefax: +49 (0) 251 9322 - 244

e-mail: info@weicon.de

Internet: www.weicon.de

Responsible for the safety data sheet: sds@gbk-ingelheim.de

**Supplier**

WEICON Inc.

20 Steckle Place, Unit 20

Kitchener, Ontario N2E 2C3

Telephone: 519 896 5252

Telefax: 519 896 5254

e-mail: info@weicon.ca

Emergency telephone number: 0 11 49 178 433 74 34 (CONSULTANK Lutz Harder GmbH)

**2. Hazards identification****Classification**

Indications of danger : Harmful, Irritant

R-phrases:

Possible risk of impaired fertility.

Causes burns.

May cause sensitization by skin contact.

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**3. Composition/information on ingredients****Chemical characterization ( Mixture )**

Hardener for a 2-component epoxy adhesive

**Hazardous components**

CAS-No.	Chemical name	Quantity
112-57-2	3,6,9-triazaundecamethylenediamine, tetraethylenepentamine	5 - 10 %
80-05-7	bisphenol A; 4,4'-isopropylidenediphenol	4 - 10 %
140-31-8	2-piperazin-1-ylethylamine	1 - 7 %

**4. First aid measures****General information**

Remove contaminated soaked clothing immediately.

In the event of persistent symptoms receive medical treatment.

Weicon GmbH

Revision date: 06.11.2009

Revision no.:

1,00

Plastic-Metal B Hardener

7619-0036

---

**After inhalation**

Move to fresh air in case of accidental inhalation of vapours or decomposition products.

In the event of symptoms refer for medical treatment.

**After contact with skin**

Wash off immediately with soap and plenty of water.

Do not use solvents or thinners.

Consult a doctor if skin irritation persists.

**After contact with eyes**

Rinse eyes immediately with large amounts of water for several minutes, especially under the eyelids.

Seek medical treatment by eye specialist.

**After ingestion**

Do not induce vomiting.

If swallowed give water to drink.

---

**5. Fire-fighting measures**

**Suitable extinguishing media**

Foam, carbon dioxide (CO<sub>2</sub>), dry chemical, water-spray.

**Extinguishing media which must not be used for safety reasons**

Full water jet

**Special exposure hazards arising from substance or preparation itself, combustion products, resulting gases**

Fire may produce:

Carbon monoxide (CO)

Carbon dioxide (CO<sub>2</sub>)

Nitrogen oxides (NO<sub>x</sub>)

**Special protective equipment for fire-fighters**

Use breathing apparatus with independent air supply.

**Additional information**

Collect contaminated firefighting water separately, must not be discharged into the drains.

---

**6. Accidental release measures**

**Personal precautions**

Remove persons to safety.

Ensure adequate ventilation.

Keep away sources of ignition.

**Environmental precautions**

Clean contaminated surface thoroughly.

Do not discharge into the drains/surface waters/groundwater.

**Methods for cleaning up/taking up**

Take up with absorbent material (e.g. sand, kieselguhr, acid binder, general-purpose binder, sawdust).

Shovel into suitable container for disposal.

**Additional information**

Do not discharge into the drains/surface waters/groundwater.

Do not discharge into the subsoil/soil.

---

**7. Handling and storage**

**Handling**

**Advice on safe handling**

Use only in thoroughly ventilated areas.

Avoid formation of aerosols.

Avoid contact with skin, eyes and clothing.

When using, do not eat, drink or smoke.

Weicon GmbH

Revision date: 06.11.2009

Revision no.:

1,00

Plastic-Metal B Hardener

7619-0036

**Advice on protection against fire and explosion**

Keep away from sources of ignition - No smoking.  
 Pay attention to general rules of internal fire prevention.  
 Take precautionary measures against static discharges.

**Storage****Requirements for storage rooms and vessels**

Keep container tightly closed in a dry, cool and well-ventilated place.

**Further information on storage conditions**

Keep away from food, drink and animal feeding stuffs.  
 Recommended storage temperature: room temperature.

Storageclass (VCI): 13

**8. Exposure controls/personal protection****Exposure limit values****Occupational exposure controls**

Ensure adequate ventilation, especially in confined areas.  
 Do not inhale gases/vapours/aerosols.

**Protective and hygiene measures**

Wash hands before breaks and immediately after handling the product.  
 When using, do not eat, drink or smoke.  
 Avoid contact with skin, eyes and clothing.  
 Remove and wash contaminated clothes before re-use.

**Respiratory protection**

Use suitable breathing apparatus if there is inadequate ventilation.

**Hand protection**

Glove material specification [make/type, thickness, permeation time/life, wetting resistance]: Butyl latex, 0,7 mm, 480 min., 60 min., i.e. protective glove made by www.kcl.de.

This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.

Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

**Eye protection**

Tightly fitting goggles

**Skin protection**

Protective clothing  
 Safety Shoes

**9. Physical and chemical properties****General information**

Physical state: Liquid  
 Colour: Blue  
 Odour: Hardly noticeable

**Important health, safety and environmental information**

pH-Value (at 20 °C):

Test method  
 11 1:1 in water

**Changes in the physical state**

Boiling point: >200 °C  
 Flash point: 147 °C DIN 51758

Weicon GmbH

Revision date: 06.11.2009

Revision no.:

1,00

Plastic-Metal B Hardener

7619-0036

---

Vapour pressure: (at 20 °C)	0.10 hPa
Density (at 25 °C):	0.98 g/cm <sup>3</sup>
Water solubility: (at 20 °C)	Insoluble
Viscosity / dynamic: (at 25 °C)	450-900 mPa·s

---

## 10. Stability and reactivity

### Conditions to avoid

Keep away from heat and sources of ignition.

No decomposition below 200°C.

### Materials to avoid

Reactions with strong acids and alkalis.

Reactions with strong oxidizing agents.

### Hazardous decomposition products

Carbon monoxide and carbon dioxide.

Nitrous oxides (NO<sub>x</sub>)

### Additional information

No decomposition if stored and applied as directed.

---

## 11. Toxicological information

### Acute toxicity

LD50/oral = 4100 mg/kg      Rat

### Corrosive and irritant effects

Skin irritation = Irritant      Rabbit

Eye irritation = Irritant      Rabbit eye

### Sensitizing effects

Sensitization skin (guinea pig): Sensitizing

Sensitization through skin contact possible.

---

## 12. Ecological information

### Further information

Do not discharge product unmonitored into the environment.

Product is not allowed to be discharged into aquatic environment.

---

## 13. Disposal considerations

### Advice on disposal

Can be incinerated, when in compliance with local regulations.

Where possible recycling is preferred to disposal.

If recycling is not practicable, dispose of in compliance with local regulations.

### Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.

Contaminated packagings are to be treated like the product itself.

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

---

## 14. Transport information

### Canadian TDG

### Proper shipping name

Not regulated.

### Land transport (ADR/RID)

Weicon GmbH

Revision date: 06.11.2009

Revision no.:

1,00

Plastic-Metal B Hardener

7619-0036

---

**Description of the goods**

No hazardous material as defined by the transport regulations.

**Other applicable information**

No hazardous material as defined by the transport regulations.

---

**15. Regulatory information**

**Canadian regulations**

**DSL/NDSL inventory status**

All of the components are listed on the DSL Inventory.

**WHMIS classification**

WHMIS: D2A & D2B

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all information required by the CPR.

---

**16. Other information**

**Other data**

Data of sections 4 to 8, as well as 10 to 12, do not necessarily refer to the use and the regular handling of the product (in this sense consult package leaflet and expert information), but to release of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

"(n.a. = not applicable; n.d. = not determined)"

---

*(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)*