

Weicon GmbH

Revision date: 28.03.2010

Revision no.:

1,00

RK-7000 Adhesive Hardener

7619-0221

1. Identification of the substance/preparation and of the company/undertaking**Identification of the substance or preparation**

RK-7000 Adhesive Hardener

Further trade names

10565-2

Use of the substance/preparation

Hardener for a 2-component epoxy adhesive

Company/undertaking identification**Manufacturer**

Weicon GmbH

Königsberger Straße 255

D-48157 Münster

Telephone: +49 (0) 251 9322 - 0

Telefax: +49 (0) 251 9322 - 244

e-mail: info@weicon.de

Internet: www.weicon.de

Responsible for the safety data sheet: sds@gbk-ingelheim.de

Supplier

WEICON Inc.

20 Steckle Place, Unit 20

Kitchener, Ontario N2E 2C3

Telephone: 519 896 5252

Telefax: 519 896 5254

e-mail: info@weicon.ca

Emergency telephone number: 0 11 49 178 433 74 34 (CONSULTANK Lutz Harder GmbH)

2. Hazards identification**Classification**

Indications of danger : Highly flammable, Irritant

R-phrases:

Highly flammable.

Irritating to respiratory system and skin.

May cause sensitization by skin contact.

3. Composition/information on ingredients**Chemical characterization (Mixture)**

Methylmethacrylate

Hazardous components

CAS-No.	Chemical name	Quantity
80-62-6	methyl 2-methylprop-2-enoate, methyl 2-methylpropenoate, methyl methacrylate	50 - 70 %

4. First aid measures**General information**

Remove contaminated soaked clothing immediately.

In the event of persistent symptoms receive medical treatment.

After inhalation

Move to fresh air in case of accidental inhalation of vapours or decomposition products.

In the event of symptoms refer for medical treatment.

Weicon GmbH

Revision date: 28.03.2010

Revision no.:

1,00

RK-7000 Adhesive Hardener

7619-0221

After contact with skin

Wash off immediately with soap and plenty of water.

Consult a doctor if skin irritation persists.

After contact with eyes

In case of contact with eyes rinse thoroughly with plenty of water and seek medical advice.

Seek medical treatment by eye specialist.

After ingestion

Do not induce vomiting.

If swallowed give water to drink.

Never give anything by mouth to an unconscious person.

Summon a doctor immediately.

Advice to doctor

In the event of pulmonary irritation treat initially with dexamethasone metered-dose aerosol.

5. Fire-fighting measures

Suitable extinguishing media

Alcohol-resistant foam, dry chemical, carbon dioxide (CO₂), water-spray.

Extinguishing media which must not be used for safety reasons

Full water jet

Special exposure hazards arising from substance or preparation itself, combustion products, resulting gases

Fire may produce:

Carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x).

Risk of formation of toxic pyrolyse products.

Special protective equipment for fire-fighters

Use breathing apparatus with independent air supply.

Protective suit

Additional information

The vapour/air mixture is explosive, even in empty, uncleaned receptacles.

Cool containers at risk with water spray jet.

Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

6. Accidental release measures

Personal precautions

In case of vapour formation use respirator.

Keep away sources of ignition.

Ensure adequate ventilation.

Use personal protective clothing.

Environmental precautions

Clean contaminated surface thoroughly.

Do not discharge into the drains/surface waters/groundwater.

Do not discharge into the subsoil/soil.

Methods for cleaning up/taking up

Take up with absorbent material (e.g. sand, kieselguhr, acid binder, general-purpose binder, sawdust).

Shovel into suitable container for disposal.

Additional information

Informations for personal protective equipment look up chapter 8.

7. Handling and storage

Handling

Weicon GmbH

Revision date: 28.03.2010

Revision no.:

1,00

RK-7000 Adhesive Hardener

7619-0221

Advice on safe handling

Keep container tightly closed.

Use only in thoroughly ventilated areas.

Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion

Do not smoke - volatile.

Keep away from open flames, hot surfaces and sources of ignition.

The product is easy combustible.

Take precautionary measures against static discharges.

Further information on handling

Use explosion-proof equipment / fittings and non-sparking tools.

Storage**Requirements for storage rooms and vessels**

Keep container tightly closed in a dry, cool and well-ventilated place.

Pay attention to anti-explosion rules.

Protect against direct sun radiation.

Store only at temperature of 40°C minimum (=104°F).

Advice on storage compatibility

Incompatible with:

Oxidizing agents

Storageclass (VCI):

3 A

8. Exposure controls/personal protection**Exposure limit values****Exposure limits (ACGIH)**

CAS No.	Substance	ppm	mg/m ³	F/ml	Category	Origin
80-62-6	Methyl methacrylate	50	205		TWA (8 h)	TLV
		100	410		STEL (15 min)	TLV
		-	-		Peak	TLV

Additional advice on limit valuesp-Toluenesulfonyl chloride (98-59-9): 5mg/m³ (AIHA WEELs)**Occupational exposure controls**

Ensure adequate ventilation, especially in confined areas.

Protective and hygiene measures

Do not inhale gases/vapours/aerosols.

Wash hands before breaks and immediately after handling the product.

When using, do not eat, drink or smoke.

Avoid contact with skin, eyes and clothing.

Remove and wash contaminated clothes before re-use.

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type A).

Hand protection

Chemical protective gloves made of nitrile, nitrile/cotton, butyl or neoprene, with a minimum thickness of 0.7 mm, permeation time of approx. 480 minutes.

This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.

Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Pls. find examples in the GISBAU protective gloves database under:

<http://www.wingisonline.de/handschuhe/frmMain.aspx>

Weicon GmbH

Revision date: 28.03.2010

Revision no.:

1,00

RK-7000 Adhesive Hardener

7619-0221

Eye protection

Eye wash bottle with pure water.

Tightly fitting goggles

Skin protection

Light protective clothing

9. Physical and chemical properties**General information**

Physical state:

Liquid

Colour:

Various, depending on coloration

Odour:

Pungent

Important health, safety and environmental information

Test method

Changes in the physical state

Flash point:

10,6 °C

Lower explosion limits:

Upper explosion limits:

Density (at 20 °C):

0,94 - 1 g/cm³

Water solubility:

Partially soluble

(at 20 °C)

10. Stability and reactivity**Conditions to avoid**

To avoid thermal decomposition, do not overheat.

Materials to avoid

Reactions with strong oxidizing agents.

Hazardous decomposition productsCarbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x)

Toxic gases/vapours

Additional information

No decomposition if stored and applied as directed.

11. Toxicological information**Corrosive and irritant effects**

Skin irritation : Corrosive Rabbit

Eye irritation : Corrosive Rabbit eye

Long-term skin contact with vapours may cause skin irritation or sensitization.

Sensitizing effects

Skin sensitization, remark : Sensitizing Guinea pig

Empirical data on effects on humans

The product causes burns of eyes, skin and mucous membranes.

Harmful by inhalation and if swallowed.

Sensitization through skin contact possible.

12. Ecological information**Further information**

Do not discharge product unmonitored into the environment.

Product is not allowed to discharge into aquatic environment, drains or sewage treatment plants.

13. Disposal considerations**Advice on disposal**

Remove in accordance with local official regulations.

Weicon GmbH

Revision date: 28.03.2010

Revision no.:

1,00

RK-7000 Adhesive Hardener

7619-0221

Can be incinerated, when in compliance with local regulations.

Where possible recycling is preferred to disposal.

If recycling is not practicable, dispose of in compliance with local regulations.

Contaminated packaging

Contaminated packagings are to be treated like the product itself.

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

Packaging that cannot be cleaned should be disposed of like the product.

14. Transport information**Canadian TDG****Proper shipping name**

Flammable liquid, corrosive, n.o.s. (Methylmethacrylate, Methacrylic acid)

UN/ID number: UN113

Hazard classes: 3

Packing group: III

Hazard label: 3

Land transport (ADR/RID)

UN number: 1133

ADR/RID class: 3

Classification Code: F1

Warning plate

Hazard-no.: 30

Hazard label: 3



ADR/RID packing group: III

Limited quantity: LQ 7

Description of the goods

ADHESIVES

Marine transport

UN number: 1133

IMDG code: 3

Marine pollutant: No

Hazard label: 3



IMDG packing group: III

EmS: F-E; S-D

Limited quantity: 5 L / 30 kg

Description of the goods

ADHESIVES

Air transport

UN/ID number: 1133

ICAO/IATA-DGR: 3

Hazard label: 3

Weicon GmbH

Revision date: 28.03.2010

Revision no.:

1,00

RK-7000 Adhesive Hardener

7619-0221



ICAO packing group:	III
Limited quantity Passenger:	Y309 / 10 L
IATA-packing instructions - Passenger:	309
IATA-max. quantity - Passenger:	60 L
IATA-packing instructions - Cargo:	307
IATA-max. quantity - Cargo:	220 L

Description of the goods

ADHESIVES

15. Regulatory information**Canadian regulations****DSL/NDSL inventory status**

All of the components are listed on the DSL Inventory.

WHMIS classification

WHMIS: B2, E

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all information required by the CPR.

Additional information

GISCODE according to industry-specific regulation acid-proof construction of May 11th, 2006

16. Other information**Other data**

Data of sections 4 to 8, as well as 10 to 12, do not necessarily refer to the use and the regular handling of the product (in this sense consult package leaflet and expert information), but to release of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

"(n.a. = not applicable; n.d. = not determined)"

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)