

Weicon GmbH

Revision date: 30.12.2009

Revision no.:

1,00

Mould Release Agent, Spray

7619-0110

1. Product and Company Identification**Commercial product name**

Mould Release Agent, Spray

Further trade names

11450

Chemical characterization (Mixture)

Mixtures of hydrocarbons with propellant propane/butane

Company/undertaking identification**Manufacturer**

Weicon GmbH

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2. Hazards Identification**Route(s) of Entry**

Skin and eye contact, inhalation and ingestion.

Signs and Symptoms of Exposure

DANGER!

Extremely flammable.

Contents under pressure.

Harmful by inhalation.

OSHA Hazard Communication: This material is considered hazardous by the OSHA Hazard Communication Standard 29CFR 1910.1200.

Carcinogenicity (NTP): Not listed

Carcinogenicity (IARC): Not listed

Carcinogenicity (OSHA): Not listed

3. Composition/Information on Ingredients**Hazardous components**

CAS No.	Components	Quantity
109-66-0	pentane	50 - 100 %
74-98-6	propane	10 - 25 %
106-97-8	butane	10 - 25 %

4. First Aid Measures**General information**

Remove contaminated soaked clothing immediately.

After inhalation

Move to fresh air in case of accidental inhalation of vapours.

In the event of symptoms refer for medical treatment.

After contact with skin

Wash off with soap and plenty of water.

Consult a doctor if skin irritation persists.

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After contact with eyes

In case of contact with eyes rinse thoroughly with plenty of water and seek medical advice.

If eye irritation persists, consult a specialist.

After ingestion

Do not induce vomiting.

Summon a doctor immediately.

Advice to physician

The following symptoms may occur:

Anaesthetic state

Headache

Confusion

5. Fire Fighting Measures

Suitable extinguishing media

Alcohol-resistant foam, dry chemical, carbon dioxide (CO₂), water-spray.

Unsuitable extinguishing media

Full water jet

Special hazards arising from the chemical

Fire may produce:

Carbon monoxide and carbon dioxide.

Protective equipment and precautions for firefighters

Use breathing apparatus with independent air supply.

Additional information

Heating will cause pressure rise with risk of bursting.

Cool containers at risk with water spray jet.

Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

6. Accidental Release Measures

Personal precautions

Keep away sources of ignition.

In case of vapour formation use respirator.

Use only explosion-proof equipment.

Ensure adequate ventilation.

Use personal protective clothing.

Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

Do not discharge into the subsoil/soil.

Methods for cleaning up/taking up

Take up with absorbent material (e.g. sand, kieselguhr, acid binder, general-purpose binder, sawdust).

After taking up the material dispose according to regulation.

7. Handling and Storage

Handling

Advice on safe handling

Ensure adequate ventilation.

Avoid contact with skin, eyes and clothing.

Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking.

Do not spray on a naked flame or any other incandescent material.

Heating will cause pressure rise with risk of bursting.

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Further information on handling

Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use.

Storage**Requirements for storage rooms and vessels**

Keep containers tightly closed in a cool, well-ventilated place.

Storage temperature may not exceed 50°C (=122°F).

Advice on storage compatibility

Incompatible with oxidizing agents.

Further information on storage conditions

Keep away from food, drink and animal feeding stuffs.

8. Exposure Controls/Personal Protection**Exposure limit values****Exposure limits**

CAS No.	Components	ppm	mg/m ³	fib/cc	Category	Origin
109-66-0	Pentane	1000	2950		TWA (8 h)	REL
74-98-6	Propane	1000	1800		TWA (8 h)	REL
		1000	1800		TWA (8 h)	REL
106-97-8	n-Butane	800	1900		TWA (8 h)	REL
109-66-0	n-Pentane	120	350		TWA (8 h)	REL
		C 610	C 1800		Ceiling	REL

Additional advice on limit values

Aliphatic hydrocarbon gases (propane/butane/Alkane C1-C4) have workplace limits of 1000 ppm (TWA-ACGIH).

Protective and hygiene measures

Ensure adequate ventilation, especially in confined areas.

Wash hands before breaks and immediately after handling the product.

At work do not eat, drink, smoke or take drugs.

Take off immediately all contaminated clothing.

Avoid contact with eyes, skin or mucous membrane.

Respiratory protection

Do not inhale gases/vapours/aerosols.

In case of insufficient ventilation wear suitable respiratory equipment (gas filter type AX).

Hand protection

Protective gloves resistant to chemicals made off nitrile, Minimum coat thickness 0.4 mm, Permeation resistance (wear duration) approx. 480 minutes, i.e. protective glove <Camatril 735> made by www.kcl.de.

This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.

Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

Eye protection

Safety goggles with side protection

Skin protection

Protective overalls

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9. Physical and Chemical Properties

Appearance

Form: Aerosol
 Color: Yellowish
 Odor: Solvent-like

Important health, safety and environmental information

Test method

Changes in the physical state

Boiling point: -44 °C

Flash point: -97 °C

Explosive properties

"The product is considered non-explosive; nevertheless explosive vapour/air mixture can be generated."

Lower explosion limits: 1,4 vol. %

Upper explosion limits: 10,9 vol. %

Vapour pressure: 8300 hPa
(at 20 °C)Density (at 20 °C): 0,61 g/cm³Water solubility: Insoluble
(at 20 °C)

Solvent content

94%

Other information

Autoignition temperature

Solid: 6%

Ignition temperature: 285 °C

10. Stability and Reactivity

Stability

Stable

Conditions to avoid

Fire or intense heat may cause violent rupture of packages.

Keep away from heat and sources of ignition.

Formation of explosive gas/air mixtures.

Materials to avoid

Strong oxidizing agents

Hazardous decomposition products

Carbon monoxide and carbon dioxide.

Possibility of Hazardous Reactions

Will not occur

Additional information

No decomposition if stored and applied as directed.

11. Toxicological Information

Acute toxicity

Description of possible hazards to health effects is based on experience and/or toxicological characteristics of several components.

Harmful by inhalation.

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Corrosive and irritant effects

Skin irritation: Non-irritant

Eye irritation :Non-irritant

Sensitizing effects

Sensitization skin : Non-sensitizing

Empirical data on effects on humans

Harmful by inhalation.

Vapours may cause drowsiness and dizziness.

Repeated exposure may cause skin dryness or cracking.

12. Ecological Information**Further information**

Do not discharge product unmonitored into the environment.

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

13. Disposal Considerations**Advice on disposal**

Remove in accordance with local official regulations.

Where possible recycling is preferred to disposal.

If recycling is not practicable, dispose of in compliance with local regulations.

Contaminated packaging

Offer empty spray cans to an established disposal company.

14. Transport Information**US DOT 49 CFR 172.101****Proper shipping name**

AEROSOLS

ID Number: 1950

Hazard Class or Division: 2.1

Packing group: -

Label: 2.1

Land transport (ADR/RID)

UN number: 1950

ADR/RID class: 2

Warning plate

Hazard-no.: -

Hazard label: 2.1



ADR/RID packing group: -

Description of the goods

AEROSOLS

Other applicable information

LQ 2: combination packaging: 1 l / 30 kg (total gross mass); trays: 1 l / 20 kg (total gross mass).

Additional label with symbol "fish and tree" according to subsection 5.2.1.8.3. ADR for single packagings and inner packagings with > 5 kg or 5 L, transition period ends 31.12.2010.

Marine transport

UN number: 1950

IMDG code: 2

Marine pollutant: No

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Hazard label: 2.1



IMDG packing group: -

EmS:

F-D; S-U

Description of the goods

AEROSOLS

Other applicable information

Limited quantities (chapter 3.4): combination packaging: 1 l / 30 kg (total gross mass); trays: 1 l / 20 kg (total gross mass)

Air transport

UN/ID number: 1950

ICAO/IATA-DGR: 2.1

Hazard label: 2.1



ICAO packing group: -

IATA-packing instructions - Passenger: 203

IATA-max. quantity - Passenger: 75 kg

IATA-packing instructions - Cargo: 203

IATA-max. quantity - Cargo: 150 kg

Description of the goods

AEROSOLS FLAMMABLE

15. Regulatory Information**U.S. Regulations****National Inventory TSCA**

All of the components are listed on the TSCA inventory.

SARA

To the best of our knowledge this product contains no toxic chemicals subject to the supplier notification requirements of Section 313 of the Superfund Amendments and Reauthorization Act (SARA/EPCRA) and the requirements of 40 CFR Part 372.

State Regulations

This product contains max VOC: 94% (570 g/L)

16. Other Information**Hazardous Materials Information Label (HMIS)**

Health: 1

Flammability: 4

Physical Hazard: 0

NFPA Hazard Ratings

Health: 1

Flammability: 4

Reactivity: 0

Unique Hazard:

**Other data**

Data of sections 4 to 8, as well as 10 to 12, do not necessarily refer to the use and the regular handling of the product (in this sense consult package leaflet and expert information), but to release of major amounts in case of accidents and irregularities.



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The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

"(n.a. = not applicable; n.d. = not determined)"

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)