

Weicon GmbH

Revision date: 28.10.2009

Revision no.:

1,00

Plastic-Metal HB 300 Hardener

7619-0025

## **1. Product and Company Identification**

### **Commercial product name**

Plastic-Metal HB 300 Hardener

### **Further trade names**

10450-1

### **Chemical characterization ( Mixture )**

Hardener for a 2-component epoxy adhesive

Modified amine hardener.

### **Company/undertaking identification**

#### **Manufacturer**

Weicon GmbH

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## **2. Hazards Identification**

### **Route(s) of Entry**

Skin and eye contact, inhalation and ingestion.

### **Signs and Symptoms of Exposure**

CAUTION !

May cause sensitization by skin contact.

OSHA Hazard Communication: This material is considered hazardous by the OSHA Hazard Communication Standard 29CFR 1910.1200.

Carcinogenicity (NTP): Not listed

Carcinogenicity (IARC): Not listed

Carcinogenicity (OSHA): Not listed

## **3. Composition/Information on Ingredients**

### **Hazardous components**

CAS No.	Components	Quantity
68131-73-7	Amines, polyethylenepoly-, HEPA	<2.5 %
111-40-0	2,2'-iminodiethylamine, diethylenetriamine	<2.5 %

## **4. First Aid Measures**

### **General information**

Remove contaminated soaked clothing immediately.

In the event of persistent symptoms receive medical treatment.

### **After inhalation**

Move to fresh air in case of accidental inhalation of vapours or decomposition products.

In the event of symptoms refer for medical treatment.

### **After contact with skin**

Wash off immediately with soap and plenty of water.

Do not use solvents or thinners.

Consult a doctor if skin irritation persists.

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**After contact with eyes**

Rinse eyes immediately with large amounts of water for several minutes, especially under the eyelids.

Seek medical treatment by eye specialist.

**After ingestion**

Never give anything by mouth to an unconscious person.

Summon a doctor immediately.

**Advice to physician**

In the event of pulmonary irritation treat initially with dexamethasone metered-dose aerosol.

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**5. Fire Fighting Measures**

**Suitable extinguishing media**

Alcohol-resistant foam.

Dry powder

Carbon dioxide

Water mist

**Unsuitable extinguishing media**

Full water jet

**Special hazards arising from the chemical**

Fire may produce:

Carbon monoxide (CO)

Carbon dioxide (CO<sub>2</sub>)

Nitrogen oxides (NO<sub>x</sub>)

**Protective equipment and precautions for firefighters**

Use breathing apparatus with independent air supply.

**Additional information**

Cool containers at risk with water spray jet.

Collect contaminated firefighting water separately, must not be discharged into the drains.

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**6. Accidental Release Measures**

**Personal precautions**

Remove persons to safety.

Ensure adequate ventilation.

Keep away sources of ignition.

**Environmental precautions**

Clean contaminated surface thoroughly.

Do not discharge into the drains/surface waters/groundwater.

Do not discharge into the subsoil/soil.

**Methods for cleaning up/taking up**

Take up with absorbent material.

Shovel into suitable container for disposal.

**Additional information**

After taking up the material dispose according to regulation.

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**7. Handling and Storage**

**Handling**

**Advice on safe handling**

Use only in thoroughly ventilated areas.

Avoid formation of aerosols.

Avoid contact with skin, eyes and clothing.

When using, do not eat, drink or smoke.

**Advice on protection against fire and explosion**

Keep away from sources of ignition - No smoking.

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Pay attention to general rules of internal fire prevention.

**Storage****Requirements for storage rooms and vessels**

Keep container tightly closed in a dry, cool and well-ventilated place.

**Further information on storage conditions**

Keep away from food, drink and animal feeding stuffs.

Protect from heat/overheating. Protect from direct solar radiation.

Recommended storage temperature: 20°C.

**8. Exposure Controls/Personal Protection****Exposure limit values****Exposure limits**

CAS No.	Components	ppm	mg/m <sup>3</sup>	fib/cc	Category	Origin
111-40-0	Diethylenetriamine	1	4		TWA (8 h)	REL

**Occupational exposure controls**

Ensure adequate ventilation, especially in confined areas.

Do not inhale gases/vapours/aerosols.

**Protective and hygiene measures**

Wash hands before breaks and immediately after handling the product.

When using, do not eat, drink or smoke.

Avoid contact with skin, eyes and clothing.

Remove and wash contaminated clothes before re-use.

**Respiratory protection**

Use suitable breathing apparatus if there is inadequate ventilation.

**Hand protection**

Glove material specification [make/type, thickness, permeation time/life, wetting resistance]: Butyl latex, 0,7 mm, 480 min., 60 min., i.e. protective glove made by www.kcl.de.

This recommendation refers exclusively to the chemical compatibility and the lab test conforming to EN 374 carried out under lab conditions.

Requirements can vary as a function of the use. Therefore it is necessary to adhere additionally to the recommendations given by the manufacturer of protective gloves.

**Eye protection**

Tightly fitting goggles

**Skin protection**

Protective clothing

**9. Physical and Chemical Properties****Appearance**

Form: Pasty  
 Color: Grey  
 Odor: Similar to amine

**Important health, safety and environmental information**

Test method

**Changes in the physical state**

Flash point: n.a.  
 Density (at 20 °C): 2,78 g/cm<sup>3</sup>  
 Water solubility: Insoluble  
 (at 20 °C)  
 Viscosity / dynamic: 30000-40000 mPa·s  
 (at 20 °C)

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## 10. Stability and Reactivity

### Stability

Stable

### Conditions to avoid

Keep away from heat and sources of ignition.

### Materials to avoid

Reactions with acids.

### Hazardous decomposition products

Carbon monoxide and carbon dioxide.

Corrosive gases/vapours

Ammonia

### Possibility of Hazardous Reactions

Will not occur

### Additional information

No decomposition if stored and applied as directed.

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## 11. Toxicological Information

### Corrosive and irritant effects

Skin irritation = Irritant      Rabbit

Eye irritation = Irritant      Rabbit eye

### Sensitizing effects

Sensitization skin (guinea pig): Sensitizing

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## 12. Ecological Information

### Further information

Do not discharge product unmonitored into the environment.

Product is not allowed to be discharged into aquatic environment.

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

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## 13. Disposal Considerations

### Advice on disposal

Remove in accordance with local official regulations.

Can be incinerated, when in compliance with local regulations.

Where possible recycling is preferred to disposal.

If recycling is not practicable, dispose of in compliance with local regulations.

### Contaminated packaging

Empty containers should be taken for local recycling, recovery or waste disposal.

Contaminated packagings are to be treated like the product itself.

Contaminated packaging should be emptied as far as possible and after appropriate cleansing may be taken for reuse.

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## 14. Transport Information

### US DOT 49 CFR 172.101

#### Proper shipping name

Not regulated.

#### Land transport (ADR/RID)

#### Description of the goods

No hazardous material as defined by the transport regulations.

#### Other applicable information

No hazardous material as defined by the transport regulations.

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## 15. Regulatory Information

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**U.S. Regulations****National Inventory TSCA**

All of the components are listed on the TSCA inventory.

**SARA**

To the best of our knowledge this product contains no toxic chemicals subject to the supplier notification requirements of Section 313 of the Superfund Amendments and Reauthorization Act (SARA/EPCRA) and the requirements of 40 CFR Part 372.

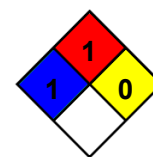
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**16. Other Information****Hazardous Materials Information Label (HMIS)**

Health:	*1
Flammability:	1
Physical Hazard:	0

**NFPA Hazard Ratings**

Health:	1
Flammability:	1
Reactivity:	0
Unique Hazard:	

**Other data**

Data of sections 4 to 8, as well as 10 to 12, do not necessarily refer to the use and the regular handling of the product (in this sense consult package leaflet and expert information), but to release of major amounts in case of accidents and irregularities.

The information describes exclusively the safety requirements for the product (s) and is based on the present level of our knowledge.

The delivery specifications are contained in the corresponding product sheet.

This data does not constitute a guarantee for the characteristics of the product(s) as defined by the legal warranty regulations.

"(n.a. = not applicable; n.d. = not determined)"

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*(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)*