



SAFETY DATA SHEET

in accordance with 29 CFR 1910.1200 and ANSI standard Z400.1-2010

Revision date: Jan/24/2017

Version: 1

Language: en-US

Date of print: Feb/13/2017

GMK-2510-Adhesive

Material number 162000

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1. Product and company identification

Product identifier

Trade name: GMK-2510-Adhesive

Relevant identified uses of the substance or mixture and uses advised against

General use: One-component adhesive and sealing agent, permanently elastic.
Reserved for industrial and professional use.
This product is not to be used under conditions of poor ventilation.
This product is not to be used for carpet laying.

Details of the supplier of the safety data sheet

Company name: WEICON Inc.
Street/POB-No.: 20 Steckle Place, Unit 20
Postal Code, city: Kitchener, Ontario N2E 2C3, CA
WWW: www.weicon.ca
E-mail: info@weicon.ca
Telephone: +1-519-896-5252
Telefax: +1-519-896-5254
Dept. responsible for information:
Product-Safety-Department
Telephone: +49(0)251 / 9322 - 0, Email: msds@weicon.de

Emergency phone number

EMERGENCY CONTACT – USA (24h): Tel: ++1 202 464 2554

Transport:

TRANSPORT EMERGENCY CONTACT - USA (24h): Tel: ++1 202 464 2554

2. Hazards identification

Emergency overview

Appearance: Physical state at 68 °F and 101.3 kPa: liquid
Color: varying
Odor: fruity
Classification: Flammable Liquid - Category 2; Skin Irritation - Category 2; Eye Irritation - Category 2A; Sensitization - skin - Category 1; Specific Target Organ Toxicity (Single Exposure) - Category 3; Aspiration Toxicity - Category 1; Aquatic toxicity - acute - Category 1; Aquatic toxicity - chronic - Category 1;

Hazard symbols:



Signal word:

Danger

Hazard statements:

Highly flammable liquid and vapor.
May be fatal if swallowed and enters airways.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
May cause drowsiness or dizziness.
Very toxic to aquatic life with long lasting effects.



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Precautionary statements: Keep out of reach of children.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep cool.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash hands and face thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing should not be allowed out of the workplace.
Avoid release to the environment.
Wear protective gloves/protective clothing/eye protection.
IF SWALLOWED: Immediately call a POISON CENTER/doctor.
IF ON SKIN: Wash with plenty of water/soap.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/or shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Call a POISON CENTER/doctor if you feel unwell.
Specific treatment (see ' First aid ' on this label).
Do NOT induce vomiting.
If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.
In case of fire: Use Alcohol resistant foam, Extinguishing powder, carbon dioxide, water fog to extinguish.
Collect spillage.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container to hazardous or special waste collection point.

Regulatory status

This material is considered hazardous by the U.S. OSHA Hazard Communication Standard (29 CFR 1910.1200) and SIMDUT in Canada.

Hazards not otherwise classified

Potentially explosive mixtures may form if adequate ventilation is not provided.
Inhaling can lead to irritations of the respiratory tract and mucous membrane.
Higher doses may have a narcotic effect.
Further hazardous properties cannot be excluded.
see section 11: Toxicological information



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3. Composition / Information on ingredients

Relevant ingredients:

CAS No.	Designation	Content	Classification
CAS 110-82-7	Cyclohexane	< 40 %	Flammable Liquid - Category 2. Skin Irritation - Category 2. Specific Target Organ Toxicity (Single Exposure) - Category 3. Aspiration Toxicity - Category 1. Aquatic toxicity - acute - Category 1. Aquatic toxicity - chronic - Category 1.
CAS 141-78-6	Ethyl acetate	< 40 %	Flammable Liquid - Category 2. Eye Irritation - Category 2A. Specific Target Organ Toxicity (Single Exposure) - Category 3.
CAS 1314-13-2	Zinc oxide	< 5 %	Aquatic toxicity - acute - Category 1. Aquatic toxicity - chronic - Category 1.
CAS 8050-09-7	Colophony	< 1 %	Sensitization - skin - Category 1.

4. First aid measures

General information:	IF exposed or concerned: Get medical advice/attention. If medical advice is needed, have product container or label at hand. First aider: Pay attention to self-protection! Take off immediately all contaminated clothing and wash it before reuse.
In case of inhalation:	Move victim to fresh air, put at rest and loosen restrictive clothing. Keep airway open. If breathing becomes irregular or ceases, apply rescue breathing or artificial respiration immediately, where required supply oxygen. Seek medical attention.
Following skin contact:	Immediately clean with water and soap followed by thorough rinsing. In case of skin reactions, consult a physician.
After eye contact:	Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Keep eye wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Do not attempt to pull apart bonded eyelid. Subsequently consult an ophthalmologist.
After swallowing:	Rinse mouth with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Immediately get medical attention.

Most important symptoms/effects, acute and delayed

May cause drowsiness or dizziness. Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. May be fatal if swallowed and enters airways. headache. Gastric and intestinal problems. Higher doses may lead to a narcotic effect.

Information to physician

Treat symptomatically.

5. Fire fighting measures

Flash point/flash point range:

12.2 °F (Cyclohexane)

Auto-ignition temperature: No data available

Suitable extinguishing media:

Water fog, alcohol resistant foam, dry chemical powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

Full water jet



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Specific hazards arising from the chemical

Highly flammable liquid and vapor.
May form dangerous gases and vapours in case of fire.
Furthermore, there may develop: Carbon black, Metal oxide smoke, carbon monoxide and carbon dioxide.
Air combined with vapors may form potentially explosive mixtures that are heavier than air. Vapor may travel great distances and cause fire and backflashes.

Protective equipment and precautions for firefighters:

Wear self-contained positive pressure breathing apparatus and full firefighting protective clothing. Do not inhale explosion and combustion gases.

Additional information:

Heating will lead to pressure increase: Danger of bursting and explosion. Cool exposed containers with water spray.

In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

Do not allow fire water to penetrate into surface or ground water.

Fire residuals and contaminated extinguishing water must be disposed of in accordance with the regulations of the local authorities.

6. Accidental release measures

Personal precautions:

Provide adequate ventilation. Wear appropriate protective equipment. Avoid contact with skin, eyes, and clothing.

If possible, eliminate leakage. Do not breathe vapors/dust/ aerosols. Eliminate all ignition sources if safe to do so.

Keep unprotected people away. Take off immediately all contaminated clothing and wash it before reuse.

Cordon off downwind area at risk and warn inhabitants.

This product is not to be used under conditions of poor ventilation.

Environmental precautions:

Do not allow to enter into ground-water, surface water or drains. Danger of explosion! In case of release, notify competent authorities.

Methods for clean-up:

Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13).

Beware of reignition. Thoroughly clean surrounding area.

In case of greater quantities: Collect mechanically (use only explosion-proof equipment when pumping out).

Additional information:

Use explosion-proof equipment and non-sparking tools/utensils.

7. Handling and storage

Handling

Advices on safe handling:

Provide adequate ventilation, and local exhaust as needed.

Wear appropriate protective equipment. Do not breathe vapors/dust/ aerosols.

Avoid contact with skin, eyes, and clothing.

Keep unprotected people away. Do not eat, drink or smoke when using this product.

Wash hands thoroughly after handling.

Take off immediately all contaminated clothing and wash it before reuse.

This product is not to be used under conditions of poor ventilation.

When handling large quantities, supply emergency spray.



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Precautions against fire and explosion:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Take precautionary measures against static discharge. Use explosion-proof electrical/ventilating/lighting equipment. Do not weld.

In partially filled containers explosive mixtures may form.

Storage

Requirements for storerooms and containers:

Store in a well-ventilated place. Store in a dry place. Store in a closed container.

Keep only in original container.

Protect from heat and direct sunlight.

Store containers in upright position. Storage temperature: < 86 °F.

Hints on joint storage:

Do not store together with: oxidizing agents, acids.

Keep away from food, drink and animal feedingstuffs.

Do not store together with combustible or self-igniting materials or any highly flammable solids.

8. Exposure controls / personal protection

Exposure guidelines

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
110-82-7	Cyclohexane	USA: ACGIH: TWA	344 mg/m ³ ; 100 ppm
		USA: NIOSH: TWA	1050 mg/m ³ ; 300 ppm
		USA: OSHA: TWA	1050 mg/m ³ ; 300 ppm
141-78-6	Ethyl acetate	USA: ACGIH: TWA	1440 mg/m ³ ; 400 ppm
		USA: NIOSH: TWA	1400 mg/m ³ ; 400 ppm
		USA: OSHA: TWA	1400 mg/m ³ ; 400 ppm
1314-13-2	Zinc oxide	NIOSH: Ceiling	15 mg/m ³ Dusts
		USA: ACGIH: STEL	10 mg/m ³ (respirable fraction)
		USA: ACGIH: TWA	2 mg/m ³ (respirable fraction)
		USA: NIOSH: STEL	10 mg/m ³ Smoke
		USA: NIOSH: TWA	5 mg/m ³ Dusts
		USA: NIOSH: TWA	5 mg/m ³ Smoke
		USA: OSHA: TWA	15 mg/m ³ inhalable fraction
USA: OSHA: TWA	5 mg/m ³ (respirable fraction)		

Engineering controls

Provide for good ventilation or exhaust system or work with completely self-contained equipment. This product is not to be used under conditions of poor ventilation.

See also information in chapter 7, section storage.

Personal protection equipment (PPE)

Eye/face protection Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2010.

Skin protection Flame retardant, antistatic and chemical resistant protective clothing.
Protective gloves according to OSHA Standard - 29 CFR: 1910.138.
Nitrile rubber, Fluororubber (Viton)
Layer thickness: > 0.35 - 0.44 mm
Breakthrough time: > 480 min
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.



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Respiratory protection: Respiratory protection must be worn whenever the TLV (WEL) levels have been exceeded.

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used.

General hygiene considerations:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Do not breathe vapors/dust/ aerosols. Do not get in eyes, on skin, or on clothing.

Take off immediately all contaminated clothing and wash it before reuse. Contaminated work clothing should not be allowed out of the workplace.

When using do not eat or drink.

Wash hands thoroughly after handling.

When handling large quantities, supply emergency spray.

Environmental exposure controls

Do not allow to enter into ground-water, surface water or drains.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance:	Physical state at 68 °F and 101.3 kPa: liquid Color: varying
Odor:	fruity
Odor threshold:	not determined
pH value:	not determined
Melting point/freezing point:	No data available
Initial boiling point and boiling range:	170.6 - 179.6 °F (Cyclohexane)
Flash point/flash point range:	12.2 °F (Cyclohexane)
Evaporation rate:	not determined
Flammability:	Highly flammable liquid and vapor.
Explosion limits:	LEL (Lower Explosion Limit): 1.00 Vol-% UEL (Upper Explosive Limit): 12.80 Vol-%
Vapor pressure:	at 68 °F: 104 hPa (Cyclohexane)
Vapor density:	No data available
Density:	at 68 °F: 0.88 g/mL (Cyclohexane)
Solubility:	not determined
Water solubility:	immiscible
Partition coefficient: n-octanol/water:	not determined
Auto-ignition temperature:	No data available
Thermal decomposition:	No decomposition when used properly.
Viscosity, dynamic:	at 68 °F: approx. 1700 mPa*s
Explosive properties:	Vapors may form explosive mixtures with air.
Solid content:	approx. 20 %
Additional information:	Vapors are heavier than air.

10. Stability and reactivity

Reactivity: Highly flammable liquid and vapor.
Vapors may form explosive mixtures with air.



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- Chemical stability: Stable under recommended storage conditions.
- Possibility of hazardous reactions
Heating will lead to pressure increase: Danger of bursting and explosion.
Reactions with strong oxidizing agents.
- Conditions to avoid: Keep away from heat sources, sparks and open flames.
Protect against direct sunlight.
- Incompatible materials: Oxidizing agents, acids.
Do not store together with combustible or self-igniting materials or any highly flammable solids.
- Hazardous decomposition products:
Metal oxide smoke, carbon monoxide and carbon dioxide.
- Thermal decomposition: No decomposition when used properly.

11. Toxicological information

Toxicological tests

- Toxicological effects: The statements are derived from the properties of the single components. No toxicological data is available for the product as such.
- Acute toxicity (oral): Lack of data.
- Acute toxicity (dermal): Lack of data.
- Acute toxicity (inhalative): Lack of data.
- Skin corrosion/irritation: Skin Irritation - Category 2 = Causes skin irritation.
- Eye damage/irritation: Eye Irritation - Category 2A = Causes serious eye irritation.
- Sensitisation to the respiratory tract: Lack of data.
- Skin sensitisation: Sensitization - skin -
Category 1 = May cause an allergic skin reaction.
- Germ cell mutagenicity/Genotoxicity: Lack of data.
- Carcinogenicity: Lack of data.
- Reproductive toxicity: Lack of data.
- Effects on or via lactation: Lack of data.
- Specific target organ toxicity (single exposure): Specific Target Organ Toxicity (Single Exposure) - Category 3 = May cause drowsiness or dizziness.
- Specific target organ toxicity (repeated exposure): Lack of data.
- Aspiration hazard: Aspiration Toxicity -
Category 1 = May be fatal if swallowed and enters airways.
- Other information: Information about Cyclohexane:
LD50 Rat, oral: > 5000 mg/kg/8h (OECD 401)
LD50, Rabbit, dermal: > 2000 mg/kg (OECD 402)
LC50, Rat, inhalative: 32.88 mg/L/4h (OECD 403)

General remarks

Further hazardous properties cannot be excluded.



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12. Ecological information

Ecotoxicity

Aquatic toxicity: Very toxic to aquatic life with long lasting effects.
Information about Cyclohexane:
Algae toxicity, Pseudokirchneriella subcapitata (green algae):
EC50: 4,4 mg/L/72h (OECD 201).
Acute Daphnia toxicity:
EC50 Daphnia magna (Big water flea): 0,9 mg/L/48h (OECD 202).
Acute (short-term) fish toxicity:
LC50 Pimephales promelas (fathead minnow): 4,53 mg/L/96h (OECD 203).
Information about Ethyl acetate:
Toxic effect on fishes and plankton. Reacts with water.
Algae toxicity:
EC50 Desmodesmus subspicatus (green algae): 3300 mg/L/48h (IUCLID).
Bacteria toxicity:
EC10 Pseudomonas putida: 2900 mg/L/16h.
Daphnia toxicity:
EC50 Daphnia magna (Big water flea): 717 mg/L/48h (DIN 38412).
Fish toxicity:
LC50 Pimephales promelas (fathead minnow): 230 mg/L/96h.

Further details: Information about Cyclohexane:
Biodegradation: 77% / 28 d (OECD 301 F)
Readily degradable
Information about Ethyl acetate:
Biodegradation: 100% / 28 d (OECD 301 D)
Readily degradable.

Mobility in soil

No data available

Persistence and degradability

Further details: No data available

Additional ecological information

Volatile organic compounds (VOC):
approx. 80 % by weight = 704 g/L
General information: Do not allow to enter into ground-water, surface water or drains.

13. Disposal considerations

Product

Recommendation: Dispose of waste according to applicable legislation.

Contaminated packaging

Recommendation: Dispose of waste according to applicable legislation.
Non-contaminated packages may be recycled.
Handle empty containers with care. Incineration may cause explosion.



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14. Transport information

USA: Department of Transportation (DOT)

Identification number: UN1133
Proper shipping name: UN 1133, adhesives
Hazard class or Division: 3
Packing Group: II
Labels: 3
Special provisions: 149, B52, IB2, T4, TP1, TP8
Packaging – Exceptions: 150
Packaging – Non-bulk: 173
Packaging – Bulk: 242
Quantity limitations – Passenger aircraft / rail: 5 L
Quantity limitations – Cargo only: 60 L
Vessel stowage – Location: B
Vessel stowage – Other:



Sea transport (IMDG)

UN number: UN 1133
Proper shipping name: UN 1133, Adhesives
Class or division, Subsidiary risk: Class 3, Subrisk-
Packing Group: II
EmS: F-E, S-D
Special provisions: -
Limited quantities: 5 L
Excepted quantities: E2
Contaminated packaging - Instructions: P001
Contaminated packaging - Provisions: PP1
IBC - Instructions: IBC02
IBC - Provisions: -
Tank instructions - IMO: -
Tank instructions - UN: T4
Tank instructions - Provisions: TP1, TP8
Stowage and handling: Category B.
Properties and observations: Adhesives are solutions of gums, resins, etc., usually volatile due to the solvents. Miscibility with water depends upon their composition.
Marine pollutant: yes
Segregation group: none

Air transport (IATA)

UN/ID number: UN 1133
Proper shipping name: UN 1133, Adhesives
Class or division, Subsidiary risk: Class 3
Packing Group: II
Hazard label: Flamm. liquid
Excepted Quantity Code: E2
Passenger and Cargo Aircraft: Ltd.Qty.: Pack.Instr. Y341 - Max. Net Qty/Pkg. 1 L
Passenger and Cargo Aircraft: Pack.Instr. 353 - Max. Net Qty/Pkg. 5 L
Cargo Aircraft only: Pack.Instr. 364 - Max. Net Qty/Pkg. 60 L
Special provisions: A3
Emergency Response Guide-Code (ERG): 3L



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15. Regulatory information

National regulations - U.S. Federal Regulations

Cyclohexane:	TSCA Inventory: listed TSCA HPVC: not listed Clean Air Act: SOCMI Chemical: yes Clean Water Act: Hazardous Substances: RQ 1000 lbs. Other Environmental Laws: CERCLA: RQ 1000 lbs. RCRA Hazardous Wastes: Code U056 SARA Title III Section 313, Toxic Release: Conc. 1.0% / Threshold Standard NIOSH Recommendations: Occupational Health Guideline: 0163
Ethyl acetate:	TSCA Inventory: listed; EPA flags T TSCA HPVC: not listed Other Environmental Laws: CERCLA: RQ 5000 lbs. RCRA Hazardous Wastes: Code U112 NIOSH Recommendations: Occupational Health Guideline: 0260
Zinc oxide:	TSCA Inventory: listed TSCA HPVC: not listed NIOSH Recommendations: Occupational Health Guideline: 0675*
Colophony:	TSCA Inventory: listed; UVCB TSCA HPVC: not listed



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National regulations - U.S. State Regulations

Cyclohexane: California Proposition 65 code: -
 Delaware Air Quality Management List:
 DRQ: 1000 - RQ State: Federal Regulations Apply
 Idaho Air Pollutant List:
 Title 585: AAC: 52,5 - EL: 70 - OEL: 1050 - Title 586: -
 Maine Hazardous Air Pollutants:
 Me 2005: HAP - Hap Rpt: 20000
 Massachusetts Haz. Substance codes: 2,4,5,6 F8 F9
 Minnesota Haz. Substance:
 Codes: AO - Ratings: 7.94 - Status: Title III. TRI.
 New Jersey RTK Hazardous Substance:
 DOT: 1145 - Sub No.: 0565 - TPQ: -
 New York List of Hazardous Substances:
 RQ-Air: 1000 - RQ-Land: 1 - Note: No Note Associated with this chemical.
 Pennsylvania Haz. Substance code: E
 Washington Air Contaminant:
 TWA: 300 ppm - 1050 mg

Ethyl acetate: Delaware Air Quality Management List:
 DRQ: 5000 - RQ State: Federal Regulations Apply
 Idaho Air Pollutant List:
 Title 585: AAC: 70 - EL: 93,3 - OEL: 1400 - Title 586: -
 Main Hazardous Air Pollutants:
 Me 2005: HAP - Hap Rpt: 20000
 Massachusetts Haz. Substance codes: 2,4,5,6 F8
 Minnesota Haz. Substance:
 Codes: AO - Ratings: 6.83 - Status: Title III.
 New York List of Hazardous Substances:
 RQ-Air: 5000 - RQ-Land: 1 - Note: No Note Associated with this chemical.
 Pennsylvania Haz. Substance code: E
 Washington Air Contaminant:
 TWA: 400 ppm - 1400 mg

National regulations - Great Britain

Hazchem-Code: •3YE

16. Other information

Uses advised against: This product is not to be used for carpet laying.

Text for labeling: Contains < 40 % Cyclohexane, < 40 % Ethyl acetate, < 5 % Zinc oxide, < 1 % Colophony. Safety data sheet available on request.

Hazard rating systems: NFPA Hazard Rating:
 Health: 3 (Serious)
 Fire: 3 (Serious)
 Reactivity: 1 (Slight)

HMIS Version III Rating:
 Health: 3 (Serious) - Chronic effects
 Flammability: 3 (Serious)
 Physical Hazard: 1 (Slight)
 Personal Protection: X = Consult your supervisor



HEALTH	*	3
FLAMMABILITY		3
PHYSICAL HAZARD		1
		X

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Department issuing data sheet

Contact person: see section 1: Dept. responsible for information



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