



# SAFETY DATA SHEET

in accordance with 29 CFR 1910.1200 and ANSI standard Z400.1-2010

Revision date: Aug/5/2016  
Version: 2  
Language: en-US  
Date of print: Aug/11/2016

## RK 1300 Adhesive

Material number 105601

Page: 1 of 10

### 1. Product and company identification

#### Product identifier

Trade name: RK 1300 Adhesive

#### Relevant identified uses of the substance or mixture and uses advised against

General use: Acrylic resin.  
Reserved for industrial and professional use.

#### Details of the supplier of the safety data sheet

Company name: WEICON Inc.  
Street/POB-No.: 20 Steckle Place, Unit 20  
Postal Code, city: Kitchener, Ontario N2E 2C3, CA  
WWW: www.weicon.ca  
E-mail: info@weicon.ca  
Telephone: +1-519-896-5252  
Telefax: +1-519-896-5254  
Dept. responsible for information:  
Product-Safety-Department  
Telephone: +49(0)251 / 9322 - 0, Email: msds@weicon.de

#### Emergency phone number

**EMERGENCY CONTACT – USA (24h): Tel: ++1 202 464 2554**

**Transport:**

**TRANSPORT EMERGENCY CONTACT - USA (24h): Tel: ++1 202 464 2554**

### 2. Hazards identification

#### Emergency overview

Appearance: Physical state at 68 °F and 101.3 kPa: liquid  
Color: pink  
Odor: ester-like  
Classification: Flammable Liquid - Category 2; Skin Irritation - Category 2; Eye Damage - Category 1; Sensitization - skin - Category 1; Specific Target Organ Toxicity (Single Exposure) - Category 3;

Hazard symbols:



Signal word:

**Danger**

Hazard statements:  
Highly flammable liquid and vapor.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye damage.  
May cause respiratory irritation.



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Precautionary statements: Keep out of reach of children.  
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
Ground and bond container and receiving equipment.  
Use explosion-proof electrical/ventilating/lighting equipment.  
Use non-sparking tools.  
Take action to prevent static discharges.  
Avoid breathing vapors/spray.  
Wash hands and face thoroughly after handling.  
Use only outdoors or in a well-ventilated area.  
Contaminated work clothing should not be allowed out of the workplace.  
Wear protective gloves/protective clothing/eye protection/face protection.  
IF ON SKIN: Wash with plenty of water/soap.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Immediately call a POISON CENTER/doctor.  
Specific treatment (see ' First aid ' on this label).  
If skin irritation or rash occurs: Get medical advice/attention.  
Take off immediately all contaminated clothing and wash it before reuse.  
In case of fire: Use water spray, dry powder, foam or carbon dioxide for extinction.  
Store in a well-ventilated place. Keep container tightly closed.  
Store in a well-ventilated place. Keep cool.  
Store locked up.  
Dispose of contents/container to hazardous or special waste collection point.

### Regulatory status

This material is considered hazardous by the U.S. OSHA Hazard Communication Standard (29 CFR 1910.1200) and SIMDUT in Canada.

### Hazards not otherwise classified

Potentially explosive mixtures may form if adequate ventilation is not provided.  
Inhaling can lead to irritations of the respiratory tract and mucous membrane.  
Higher doses may have a narcotic effect.  
see section 11: Toxicological information

## 3. Composition / Information on ingredients

Relevant ingredients:

CAS No.	Designation	Content	Classification
CAS 80-62-6	Methyl methacrylate	30 - 60 %	Flammable Liquid - Category 2. Skin Irritation - Category 2. Sensitization - skin - Category 1. Specific Target Organ Toxicity (Single Exposure) - Category 3.
CAS 79-41-4	Methacrylic acid	3 - 7 %	Acute Toxicity - oral - Category 4. Acute Toxicity - dermal - Category 4. Skin Corrosion - Category 1A.
CAS 3077-12-1	2,2'-[(4-Methylphenyl)imino]bisethanol	< 3 %	Acute Toxicity - oral - Category 4. Eye Damage - Category 1.

## 4. First aid measures

General information: Take off immediately all contaminated clothing and wash it before reuse. First aider: Pay attention to self-protection!



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- In case of inhalation: Move victim to fresh air; if necessary, provide artificial respiration or oxygen. Immediately get medical attention.
- Following skin contact: After contact with skin, take off immediately all contaminated clothing, and wash immediately with plenty of water and soap. Immediately get medical attention.
- After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Remove contact lenses, if present and easy to do. Continue rinsing. Subsequently seek the immediate attention of an ophthalmologist.
- After swallowing: Do not induce vomiting. Rinse mouth with water. Drink large quantities of water. Never give anything by mouth to an unconscious person. Immediately get medical attention.

### Most important symptoms/effects, acute and delayed

Causes serious eye damage. Causes skin irritation. May cause an allergic skin reaction. May cause respiratory irritation. Respiratory complaints, nausea, drowsiness, headache.

### Information to physician

Treat symptomatically. Symptoms of poisoning may develop several hours following exposure. Victim should be under medical observation for at least 48 hours after exposure.

## 5. Fire fighting measures

Flash point/flash point range:

62.6 °F (c.c.)

Auto-ignition temperature: 806 °F

Suitable extinguishing media:

Water fog, foam, dry chemical powder, carbon dioxide

Extinguishing media which must not be used for safety reasons:

High power water jet

### Specific hazards arising from the chemical

Highly flammable liquid and vapor. Vapors form explosive mixtures with air. Risk of bursting/explosion.

Hazardous vapors may form during fires. In case of fire may be liberated: Metal oxide smoke, nitrogen oxides (NO<sub>x</sub>), carbon monoxide and carbon dioxide

Protective equipment and precautions for firefighters:

Wear self-contained positive pressure breathing apparatus and full firefighting protective clothing. In case of fire and/or explosion do not breathe fumes.

Additional information:

Cool exposed containers with water spray. Fire residuals and contaminated extinguishing water must be disposed of in accordance with the regulations of the local authorities.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

## 6. Accidental release measures

Personal precautions:

Provide adequate ventilation. In case of leakage, eliminate all ignition sources. Avoid contact with skin and eyes.

Wear appropriate protective equipment. Keep unprotected people away.

Use a breathing protection against vapors/aerosol. Do not breathe vapor or spray.

Environmental precautions:

Do not allow to enter into ground-water, surface water or drains. Do not allow to enter into soil/subsoil. In case of release, notify competent authorities.



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Methods for clean-up: Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit, diatomaceous earth) and collect it for disposal in appropriate containers in accordance with the local regulations (see section 13).  
Beware of reignition. Use only explosion-proof equipment. Thoroughly clean surrounding area.  
In case of greater quantities: Collect mechanically (use only explosion-proof equipment when pumping out).

Additional information: Use explosion-proof equipment and non-sparking tools/utensils.

## 7. Handling and storage

### Handling

Advices on safe handling: Provide good ventilation and/or an exhaust system in the work area. Handle and open container with care. Do not breathe vapor or spray.  
Guarantee sufficient ventilation during and after use, in order to prevent vapour accumulation.  
Wear appropriate protective equipment. Take off immediately all contaminated clothing and wash it before reuse.  
Avoid contact with skin and eyes. When using do not eat, drink or smoke. Wash hands before breaks and after work.

Precautions against fire and explosion: Take precautionary measures against static discharges. Keep away from sources of ignition - No smoking.  
Use only explosion-protected equipment/instruments. Do not weld.  
In partially filled containers explosive mixtures may form.

### Storage

Requirements for storerooms and containers: Keep container tightly closed and in a well-ventilated place.  
Keep container dry. Keep only in the original container.  
Protect from heat and direct sunlight.  
Store containers in upright position. Explosion protection required.  
Handle empty containers with care. Incineration may cause explosion.

Hints on joint storage: Do not store together with combustible or self-igniting materials or any highly flammable solids.  
Do not store together with oxidizing agents, reducing agents or salts of heavy metals.  
Keep away from food, drink and animal feedingstuffs.

## 8. Exposure controls / personal protection

### Exposure guidelines

Occupational exposure limit values:

CAS No.	Designation	Type	Limit value
80-62-6	Methyl methacrylate	USA: ACGIH: STEL	410 mg/m <sup>3</sup> ; 100 ppm
		USA: ACGIH: TWA	205 mg/m <sup>3</sup> ; 50 ppm
		USA: NIOSH: TWA	410 mg/m <sup>3</sup> ; 100 ppm
		USA: OSHA: TWA	410 mg/m <sup>3</sup> ; 100 ppm
79-41-4	Methacrylic acid	USA: ACGIH: TWA	70 mg/m <sup>3</sup> ; 20 ppm
		USA: NIOSH: TWA	70 mg/m <sup>3</sup> ; 20 ppm (May be absorbed through the skin.)



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### Engineering controls

Provide for good ventilation or exhaust system or work with completely self-contained equipment. Explosion protection required.  
See also information in chapter 7, section storage.

### Personal protection equipment (PPE)

- Eye/face protection: Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI Z87.1-2010.
- Skin protection: Flame retardant, antistatic and chemical resistant protective clothing.  
Protective gloves according to OSHA Standard - 29 CFR: 1910.138.  
Glove material: Butyl caoutchouc (butyl rubber), ethylene vinyl alcohol laminate (EVAL)  
Breakthrough time: > 480 min  
Observe glove manufacturer's instructions concerning penetrability and breakthrough time.
- Respiratory protection: Respiratory protection must be worn whenever the TLV (WEL) levels have been exceeded.  
The filter class must be suitable for the maximum contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product.
- General hygiene considerations:  
Use non-sparking tools. Keep away from sources of heat (e.g. hot surfaces), sparks and open flames.  
Do not breathe vapor or spray. Avoid contact with skin and eyes.  
Work place should be equipped with a shower and an eye rinsing apparatus.  
Take off immediately all contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

- Appearance: Physical state at 68 °F and 101.3 kPa: liquid  
Color: pink
- Odor: ester-like
- Odor threshold: not determined
- pH value: not determined
- Melting point/freezing point: not determined
- Initial boiling point and boiling range: > 212 °F
- Flash point/flash point range: 62.6 °F (c.c.)
- Evaporation rate: No data available
- Flammability: Highly flammable liquid and vapor.
- Explosion limits: LEL (Lower Explosion Limit): 2.10 Vol-%  
UEL (Upper Explosive Limit): 12.50 Vol-%
- Vapor pressure: at 68 °F: <= 3800 Pa
- Vapor density: at 68 °F: 1
- Density: at 68 °F: approx. 1 g/mL
- Water solubility: partially soluble <= 16 g/L
- Partition coefficient: n-octanol/water: not determined
- Auto-ignition temperature: 806 °F
- Thermal decomposition: > 392 °F
- Viscosity, dynamic: at 73.4 °F: 18000 - 26000 mPa\*s
- Viscosity, kinematic: not determined
- Explosive properties: Vapors may form explosive mixtures with air.



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Ignition temperature: not determined

## 10. Stability and reactivity

- Reactivity: Highly flammable liquid and vapor.  
Vapors may form explosive mixtures with air.
- Chemical stability: Stable under recommended storage conditions.
- Possibility of hazardous reactions  
Polymerization along with heat production.  
Do not expose to high temperature. Danger of bursting and explosion.
- Conditions to avoid: Keep away from heat sources, sparks and open flames.  
Protect against direct sunlight.
- Incompatible materials: Reducing agent, strong oxidizing agents, salts of heavy metals.
- Hazardous decomposition products:  
Hazardous vapors may form during fires. In case of fire may be liberated: Metal oxide smoke, nitrogen oxides (NO<sub>x</sub>), carbon monoxide and carbon dioxide
- Thermal decomposition: > 392 °F

## 11. Toxicological information

### Toxicological tests

- Toxicological effects: The statements are derived from the properties of the single components. No toxicological data is available for the product as such.
- Acute toxicity (oral): Based on available data, the classification criteria are not met.  
ATEmix (calculated): 6025,4 mg/kg.
- Acute toxicity (dermal): Based on available data, the classification criteria are not met.  
ATEmix (calculated): 4763,2 mg/kg.
- Acute toxicity (inhalative): Based on available data, the classification criteria are not met.  
ATEmix (calculated): 174,7 mg/L. (Vapors)
- Skin corrosion/irritation: Skin Irritation - Category 2 = Causes skin irritation.
- Eye damage/irritation: Eye Damage - Category 1 = Causes serious eye damage.
- Sensitisation to the respiratory tract: Lack of data.
- Skin sensitisation: Sensitization - skin -  
Category 1 = May cause an allergic skin reaction.
- Germ cell mutagenicity/Genotoxicity: Lack of data.
- Carcinogenicity: Lack of data.
- Reproductive toxicity: Lack of data.
- Effects on or via lactation: Lack of data.
- Specific target organ toxicity (single exposure): Specific Target Organ Toxicity (Single Exposure) - Category 3 = May cause respiratory irritation.
- Specific target organ toxicity (repeated exposure): Lack of data.
- Aspiration hazard: Lack of data.



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Other information: Information about Methyl methacrylate:  
LD50 Rat, oral: 7872 mg/kg  
LD50 Rabbit, dermal: >5000 mg/kg  
LD50 Rat, inhalative, vapor: 29,8 mg/L  
Information about Methacrylic acid:  
LD50 Rat, oral: 1060 mg/kg  
LD50 Rabbit, dermal: 500 mg/kg  
For carcinogenic effects:  
Information about Methyl methacrylate:  
IARC Rating: Group 3  
OSHA Carcinogen: not listed  
NTP Rating: not listed

## 12. Ecological information

### Ecotoxicity

Aquatic toxicity: Fish toxicity: LC50: > 79 mg/L/96 h  
Algae toxicity: IC50: > 110 mg/L/ 72 h  
Daphnia toxicity: Daphnia magna (Big water flea), EC50: > 69 mg/L/ 48 h

### Mobility in soil

No data available

### Persistence and degradability

Further details: Biodegradation: > 94 %/14d. Readily degradable.

### Additional ecological information

General information: Do not allow to enter into ground-water, surface water or drains. Do not allow uncontrolled discharge of product into the environment.

## 13. Disposal considerations

### Product

Recommendation: Dispose of waste according to applicable legislation.

### Contaminated packaging

Recommendation: Dispose of waste according to applicable legislation. Handle contaminated packages in the same way as the substance itself. Handle empty containers with care. Incineration may cause explosion.



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### 14. Transport information

#### USA: Department of Transportation (DOT)

Identification number: UN2924  
Proper shipping name: UN 2924, flammable liquids, corrosive, n.o.s.  
(Methyl methacrylate, Methacrylic acid)  
Hazard class or Division: 3  
Packing Group: II  
Labels: 3, 8  
Symbols: G  
Special provisions: IB2, T11, TP2, TP27  
Packaging – Exceptions: 150  
Packaging – Non-bulk: 202  
Packaging – Bulk: 243  
Quantity limitations – Passenger aircraft / rail: 1 L  
Quantity limitations – Cargo only: 5 L  
Vessel stowage – Location: B  
Vessel stowage – Other: 40



#### Sea transport (IMDG)

UN number: UN 2924  
Proper shipping name: UN 2924, FLAMMABLE LIQUID, CORROSIVE, N.O.S.  
(Methyl methacrylate, Methacrylic acid)  
Class or division, Subsidiary risk: Class 3, Subrisk 8  
Packing Group: II  
EmS: F-E, S-C  
Special provisions: 274  
Limited quantities: 1 L  
Excepted quantities: E2  
Contaminated packaging - Instructions: P001  
Contaminated packaging - Provisions: -  
IBC - Instructions: IBC02  
IBC - Provisions: -  
Tank instructions - IMO: -  
Tank instructions - UN: T11  
Tank instructions - Provisions: TP2, TP27  
Stowage and handling: Category B. SW2  
Properties and observations: Causes burns to skin, eyes and mucous membranes.  
Marine pollutant: no  
Segregation group: none

#### Air transport (IATA)

UN/ID number: UN 2924  
Proper shipping name: UN 2924, FLAMMABLE LIQUID, CORROSIVE, N.O.S.  
(Methyl methacrylate, Methacrylic acid)  
Class or division, Subsidiary risk: Class 3, Subrisk 8  
Packing Group: II  
Hazard label: Flamm. liquid & Corrosive  
Excepted Quantity Code: E2  
Passenger and Cargo Aircraft: Ltd.Qty.: Pack.Instr. Y340 - Max. Net Qty/Pkg. 0.5 L  
Passenger and Cargo Aircraft: Pack.Instr. 352 - Max. Net Qty/Pkg. 1 L  
Cargo Aircraft only: Pack.Instr. 363 - Max. Net Qty/Pkg. 5 L  
Special provisions: A3  
Emergency Response Guide-Code (ERG): 3CH





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### 15. Regulatory information

#### National regulations - U.S. Federal Regulations

Methyl methacrylate:

TSCA Inventory: listed; EPA flags T  
TSCA HPVC: not listed  
TSCA: listed - Flags: T  
Carcinogen Status:  
IARC Rating: Group 3  
OSHA Carcinogen: not listed  
NTP Rating: not listed  
Clean Air Act:  
Hazardous Air Pollutants: Code XOY  
SOCMI Chemical: yes  
Clean Water Act:  
Hazardous Substances: RQ 1000 lbs.  
Other Environmental Laws:  
CERCLA: RQ 1000 lbs.  
RCRA Hazardous Wastes: Code U162  
RCRA Groundwater Monitoring: Methods 8015, 8240 / PQL 2, 5  
SARA Title III Section 313, Toxic Release: Conc. 1.0% / Threshold Standard  
NIOSH Recommendations:  
Occupational Health Guideline: 0426

Methacrylic acid:

TSCA Inventory: listed  
TSCA HPVC: not listed  
TSCA: listed  
Clean Air Act:  
SOCMI Chemical: yes  
NIOSH Recommendations:  
Occupational Health Guideline: 0386\*

2,2'-[(4-Methylphenyl)imino]bisethanol:

TSCA Inventory: listed  
TSCA HPVC: not listed  
TSCA: listed



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### National regulations - U.S. State Regulations

Methyl methacrylate:

Delaware Air Quality Management List:

DRQ: 1000 - RQ State: Federal Regulations Apply

Idaho Air Pollutant List:

Title 585; AAC: 20,5 - EL: 27,3 - OEL: 410 - Title 586: -

Massachusetts Haz. Substance Codes: 2,4,5,6 F8 F9

Main: HAP - 2000

Minnesota Haz. Substance:

Codes: AO - Ratings: 3.79 - Status: Air Pollutant. Title III. TRI.

New Jersey RTK Hazardous Substance:

DOT: 1247 - Sub No.: 1277

New York List of Hazardous Substances:

RQ-Air: 1000 - RQ-Land: 1

No Note Associated with this chemical

Pennsylvania Haz. Substance Code: E

Washington Air Contaminant: TWA: 100 ppm = 410 mg

Methacrylic acid:

Idaho Air Pollutant List:

Title 585 -- AAC: 3.5 -- EL: 4.67 -- WEL: 70 - Title 586 -

Massachusetts Haz. Substance codes: 4,5,6

Minnesota Haz. Substance: Codes: A -- Ratings: -

Pennsylvania Haz. Substance code: -

Washington Air Contaminant:

TWA: 20 ppm - 70 mg

Skin: Protective measures should be taken to prevent or reduce skin absorption.

### National regulations - Great Britain

Hazchem-Code: •3WE

## 16. Other information

Text for labeling:

Contains 30 - 60 % Methyl methacrylate, 3 - 7 % Methacrylic acid, < 3 % 2,2'-(4-Methylphenyl)imino]bisethanol. Safety data sheet available on request.

Hazard rating systems:

NFPA Hazard Rating:

Health: 3 (Serious)

Fire: 3 (Serious)

Reactivity: 1 (Slight)

HMIS Version III Rating:

Health: 3 (Serious)

Flammability: 3 (Serious)

Physical Hazard: 1 (Slight)

Personal Protection: X = Consult your supervisor

Reason of change:

Changes in section 1: General revision

Date of first version:

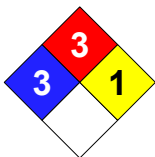
Jan/19/2016

### Department issuing data sheet

Contact person:

see section 1: Dept. responsible for information

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.



HEALTH	3
FLAMMABILITY	3
PHYSICAL HAZARD	1
	X