

Speed-Flex®



replaces traditional fixings

WEICON Speed-Flex is very strong, pasty, stable, overpaintable (wet in wet), resistant to ageing, weathering, and UV rays and is free of silicone, isocyanate and halogen. WEICON Speed-Flex has an ISEGA certificate and can be used as an adhesive in foodstuff technology.

WEICON Speed-Flex is an adhesive on an MS polymer basis with extremely strong initial strength and is suitable for the bonding of metals, many plastics, ceramics, wood, glass and stone.

Speed-Flex replaces traditional fixings such as screws, pegs, rivets, etc. The very high initial strength makes bonding possible even on vertical surfaces in indoor and outdoor areas.

WEICON Speed-Flex can be used for drywall and interior work, metal construction, tank and apparatus engineering, in ventilation and air conditioning systems, in exhibition stand construction and shopfitting and in all applications where silicones or products containing silicones are not suitable.

Technical Data

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| Base | 1 C.-Polyoxypropylener |
| density | 1,6 g/cm³ |
| Viscosity adhesive | extremely pasty |
| Stability/Run-off (ASTM D 222) | < 1 mm |
| Processing temperature | (+41°F) +5 to (+95°F) +35 °C |
| Cure type | By humidity |
| Curing condition | (+41°F) +5 to (+104°F) +40°C and 30% to 95% rel. humidity |
| Skin-overtime* | 10 min. |
| Curing speed (first 24h) | 2 -3 mm |
| Volume change (DIN 52451) | -1 % |
| Gap filling up to max. | 5 mm |
| Gap width up to max. | 5 mm |
| Shelf life (+5°C to +25°C / +41°F to +77°F) | 12 months |

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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| Shore A hardness (DIN 5355 / ASTM D 224) ± 5 | 58 |
| Elongation at break (DIN 53504/ASTM D 2240) ± 5 | 230 % |
| Tensile strength of pure adhesive and sealant | 2,2 N/mm² |
| Average tensile shear strength (DIN EN 1465/ ASTM D 12) | 1,3 N/mm² |
| Tear strength (DIN 53515/ASTM D 1002) | 10 N/mm² |
| Movement capacity max. | 15 % |
| Overpaintable (liquid paint) | only „wet in wet“, within 3 hrs. at the latest |
| Building material category (DIN 412) | B 2 |
| Specific forward resistance | 1,4 x 10 ¹¹ Ohm/cm |
| Temperature resistance(°F) -40 to (+176°F) +80 briefly (approx. 2 h) to (+248°F) +120 °C | |

*Measured at 50% relative air humidity and +23°C

Surface pre-treatment

The surfaces must be clean and free of grease. Many surface contaminants, e.g. oil, dust and dirt, can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend WEICON Cleaner Spray S; WEICON Sealant and Adhesive Remover is suitable for removing old paint or adhesive residues. Most materials can be bonded well to themselves and among each other. For certain materials or extreme requirements, we recommend the use of an adhesion agent (primer). Detailed information on this subject is contained in the primer selection table. A mechanical surface pre-treatment, e.g. sanding or sandblasting, can considerably improve the adhesion.

Processing

Application methods:

Professional cartridge gun for 310 ml cartridges (WEICON Cartridge Gun “special”), compressed air gun we recommend a variation with piston rod (WEICON Cartridge Gun), automatic dosing systems.

Joining the parts to be bonded:

To ensure optimal wetting, the parts must be joined before the first skin has been formed on the adhesive (skin-overtime).

Storage

When unopened and stored at room temperature (+23°C and 50 % rel. humidity), WEICON elastic one-component adhesives and sealants have a shelf life of 12 months.

Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Available sizes:

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|-------------|--------------------------|
| 13600310-35 | Speed-Flex® 310 ml white |
| 13602310-35 | Speed-Flex® 310 ml grey |

Accessories:

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| 13250000 | Cartridge Cutter, 310 ml |
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Technical Datasheet

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| 13250001 | Cartridge Gun Standard, |
| 13250002 | Cartridge Gun Special, |
| 13250009 | Compressed air cartridge gun, |
| 13955031 | V-Joint nozzle, |

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